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REV SH DWG NO.
H 1 *1*-2222-136*

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REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPD
	E	REVISED PER E.O. 20819	10/17/08	LBO
	F	REVISED PER E.O. 21223	9/29/11	LBO
	G	REVISED PER E.O. 21544	5/14/12	LBO
	H	REVISED PER E.O. 22441	8/19/14	DM

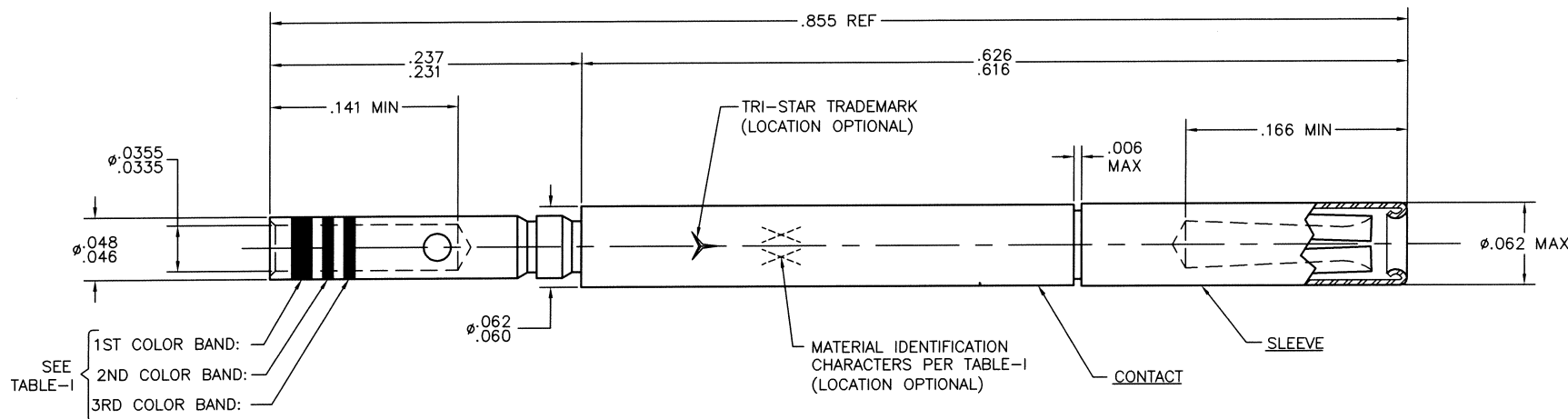


TABLE-I

PART NUMBER	MATERIAL	STAMPED IDENTIFICATION CHARACTERS	COLOR CODE			FINISH
			1ST	2ND	3RD	
016-2222-136K	THERMOCOUPLE, TYPE JN, PER ANSI MC96.1 AND ASTM E 230	JN	YELLOW	GRAY	RED	NONE
016-2222-136A	THERMOCOUPLE, TYPE KN, PER ANSI MC96.1 AND ASTM E 230	KN	YELLOW	GRAY	ORANGE	
016-2222-136C	THERMOCOUPLE, TYPE KP, PER ANSI MC96.1 AND ASTM E 230	KP	YELLOW	GRAY	YELLOW	
416-2222-136I	THERMOCOUPLE, TYPE JP, PER ANSI MC96.1 AND ASTM E 230	JP	YELLOW	GRAY	GREEN	3a
318-2222-136A	THERMOCOUPLE, TYPE KN, PER ANSI MC96.1 AND ASTM E 230	KN	YELLOW	GRAY	ORANGE	3b
318-2222-136C	THERMOCOUPLE, TYPE KP, PER ANSI MC96.1 AND ASTM E 230	KP	YELLOW	GRAY	YELLOW	

5. THIS PART MEETS ALL APPLICABLE REQUIREMENTS OF AS39029.

4. CRIMP TOOL DATA:

BASIC CRIMP TOOL: M22520/2-01, M22520/7-01
POSITIONER: M22520/2-07, M22520/7-05

3. FINISH: CONTACT-

a). FOR P/N: 416-2222-136I ONLY:
CADMIUM PLATE PER AMS-QQ-P-416, TYPE-II,
(CLEAR CHROMATE TREATMENT) .000100 MIN. THK.

b). FOR P/N: 318-2222-136A AND 318-2222-136C ONLY:
GOLD PLATE PER MIL-DTL-45204, TYPE II, GRADE C, .000050 MIN. THK.
OVER NICKEL PLATE PER AMS-QQ-N-290

2. MATERIAL:

CONTACT - SEE TABLE-I
SLEEVE - STAINLESS STEEL, PASSIVATED

1. www.carlisleit.com

NOTES: (UNLESS OTHERWISE SPECIFIED)

SALES DRAWING

QTY. REQD.	FROM NO.	PART OR IDENTIFYING NO.	NONCULATURE OR DISPOSITION	MATERIAL SPECIFICATION	ITEM NO.
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:			CONTRACT NO.		
ANGLES	.XX ±.01	.XXX ±.005	RATING		
DO NOT SCALE DRAWING			APPROVALS	DATE	
MATERIAL	TREATMENT	FINISH	DRW: L. PABLO	6-15-00	
2	3	3	CHECKED: V.K.	6-19-00	
REF: M39029/88			APPROVED: F.T.	6-19-00	
BIN CODE: 482, 483, 484			SCALE: 8X	CAD NO:	SHEET 1 OF 1

TRI-STAR ELECTRONICS INT'L, INC.
2201 ROSECRANS AVENUE, EL SEGUNDO, CA 90245

DWG TITLE: CONTACT ELECTRICAL CONNECTOR, SOCKET THERMOCOUPLE

CASE CODE: 55104

DWG NO.: *1*-2222-136*

REV: H

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